



MARKING SERVICES, INC.

## MS-215 MAX-TEK™ SIGNS FOR OSHA RIGHT-TO-KNOW-LAWS

### DESCRIPTION



MS-215 OSHA Signs are designed to provide a clear hazard warning for employees in industrial plants, mills and chemical storage facilities. Signs follow the NFPA system to denote the severity of hazard with regard to flammability, reactivity, health and specific chemical characteristics. Signs include information about physical and health hazards as well as proper safety and first aid procedures (in accordance with OSHA 29 CFR 1910.1200). The top layer is a hard-coated plastic that provides excellent resistance to process chemicals, protection from high impact and functions as a UV filter to prevent fading of printing and graphics.

### PHYSICAL & CHEMICAL CHARACTERISTICS

<b>Base Material for 215F:</b>	020" (.5mm) thick flexible polycarbonate
<b>Base Material for 215R:</b>	100" (2.54mm) thick rigid Acrylic Clad ABS
<b>Total Thickness 215F:</b>	Single Sided 0.030" (.76mm)-(base, label, adhesive, protective outer layer) Double Sided:0.040" (1.01mm)-(2 each base, label, adhesive, protective outer layer)
<b>Total Thickness 215R:</b>	Single Sided 0.110" (2.8mm)-(base, label, adhesive, protective outer layer) Double Sided:0.120" (3.04mm)-(2 each base, label, adhesive, protective outer layer)
<b>Service Temperature Range:</b>	-40° F through 200° F (-40°C thru 93°C)
<b>Water Resistance:</b>	Excellent
<b>Outdoor Durability:</b>	5 years minimum
<b>UV Resistance:</b>	Excellent; UV stable; resists yellowing and hazing with a yellowing index of less than 3.0 at 1,500 hours of QUV testing.
<b>Storage Stability:</b>	5 years minimum
<b>Abrasion Resistance:</b>	Excellent
<b>Chemical Resistance:</b>	Very Good except for Acetone, MEK and Methylene Chloride One hour continuous surface contact @ 73°F (23° C)  Toluene: passed Isopropyl Alcohol: passed Cyclohexanone: passed Ethyl Acetate: passed Xylene: passed 40% NaOH: passed Concentrated HCl: passed Gasoline: passed Butyl Cellosolve: passed

